Substrate-Directed Diastereoselective Hydroformylations, 2^{IOI}

1,3-Asymmetric Induction in Stereoselective Rhodium-Catalyzed Hydroformylation of Homomethallylic Alcohols[☆]

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Introducing ortho-diphenylphosphanyl benzoyl as a substrate bound catalyst directing group (CDG) allows an efficient substrate-directed diastereoselective hydroformylation of acyclic homomethallylic alcohols 5, making use of 1,3-asymmetric induction. The corresponding anti-aldehydes 10 were obtained as the major diastereomer in all cases, with diastereomer ratios of ca. 91:9 (anti:syn). Supporting evidence could be obtained for the ability of the o-DPPB group to act as a catalyst-directing group (CDG) via a reversible catalyst coordination. Finally, a model has been

devised that rationalizes the origin of the 1,3-asymmetric induction. This model is based on a conformational analysis (NMR studies, MACROMODEL/MM3 calculations) of the homomethallylic substrates and indicates a relationship between the preferred substrate conformation and the experimentally determined stereoselectivities. In agreement with this model was the predicted significant improvement in stereoselectivity upon hydroformylation of the *anti-homomethallylic alcohol derivative* 15 (\rightarrow 21).

Introduction

Transition metal catalyzed reactions have evolved into powerful tools for the construction of carbon backbones in modern organic synthesis. This is particularly due to their compatibility with multifunctionality in organic substrates, and their reliable operation under usually mild conditions. Some of these reactions also allow the generation of new stereocenters, either with the aid of a chiral catalyst^[1] or by substrate-based asymmetric induction.^[2] Despite its attractiveness with regard to synthetic efficiency, the latter approach is not frequently utilized in asymmetric synthesis.^[3]

However, we recently found that the rational design of such processes becomes possible with the aid of a *catalyst-directing group* (CDG). [4] The role of such a group attached to the substrate is to precoordinate the catalytically active species, which should result in the selective positioning of the catalyst at one of two diastereotopic, e.g. olefin faces of a substrate. Based on this concept, the *ortho*-diphenylphosphanylbenzoate group (*o*-DPPB) has been developed as an effective catalyst-directing group for the stereoselective hydroformylation of methallylic alcohols 1. [4][5] In this process, high 1,2-asymmetric induction gives rise to the formation of the *syn*-aldehydes 2 as the major diastereomers with diastereoselectivities of up to 96:4. A question then arose

as to whether the same concept and catalyst-directing group would permit efficient 1,3-asymmetric induction. In this regard, acyclic homomethallylic alcohol derivatives **3** appeared to be a particularly interesting class of substrates, since their hydroformylation would furnish an acyclic building block **4** with hydroxy- and methyl-substituted stereocenters in a 1,3-relation. Such a structural motif is common within the polyketide class of natural products^[6], and its stereoselective synthesis is therefore of considerable synthetic importance.

In this paper, full details are given on the use of the *o*-DPPB group as an efficient catalyst-directing group for the stereoselective rhodium-catalyzed hydroformylation of acyclic homomethallylic alcohols, giving rise to high 1,3-

[[] For Part 1, see B. Breit, Liebigs Ann. 1997, 1841–1851.

asymmetric induction.^[7] Additionally, a model is described that rationalizes the stereochemical outcome of this reaction on the basis of calculated and experimentally determined preferred substrate conformations in solution.

Synthesis of Homomethallylic Alcohols and Exploratory Investigations

Homomethallylic alcohols **5** were prepared according to Imai's protocol. [8] In exploratory studies, the potential of the unprotected hydroxyl functionality of a homomethallylic alcohol to act as a catalyst-directing group was evaluated.

Reagents and conditions: i, 0.35 mol% [Rh(CO) $_2$ acac], 7 mol% PPh $_3$, 20 bar H $_2$ /CO (1 : 1), toluene, 90 °C, 23 h (25% conversion \rightarrow **6**); ii, 2 PCC on Al $_2$ O $_3$, CH $_2$ Cl $_2$, 25 °C, 24 h (66%).

Thus, alcohol **5a** was subjected to hydroformylation conditions (90 °C, toluene, 0.35 mol% [Rh(CO)₂acac], 7 mol% PPh₃) for 24 h. A low conversion (25%) to the corresponding δ -lactols **6** was observed. ^[9] Subsequent oxidation of the lactols **6** with pyridinium chlorochromate (PCC) furnished the known lactones **7**, ^[10] as a 62:38 mixture of *trans*- and *cis*-**7**, indicating the inability of a hydroxyl group to act as an efficient catalyst-directing group. This result parallels observations made previously in the methallylic alcohol series. ^[4]

Synthesis and Hydroformylation of Homomethallylic o-DPPB Esters

At this stage it was decided to explore the potential of the recently developed catalyst-directing *o*-DPPB group to make more efficient use of the substrate-inherent chirality information. For this purpose, homomethallylic *o*-DPPB esters **9** were prepared from homomethallylic alcohols **5** and *ortho*-diphenylphosphanylbenzoic acid [*o*-DPPBA (**8**)] employing the DCC/DMAP esterification protocol.^[11]

Hydroformylation of **9a** at 50°C furnished aldehyde **10a** in 91% yield with a diastereomer ratio of 91:9 (*anti:syn*).

Interestingly, a significant dependence of the diastereoselectivity on the reaction temperature was observed. Thus, reaction of *o*-DPPB ester **10a** at 90°C gave only a 70:30 ratio (Table 1, entry 3). Lowering the reaction temperature to 70°C and even further to 50°C improved the diastereomer ratio from 87:13 to 91:9 favoring the *anti*-aldehyde (Table 1, entries 1 and 2).

Reagents and conditions: i, 0.7 mol% [Rh(CO) $_2$ acac], 2.8 mol% P(OPh) $_3$, 20 bar H $_2$ /CO (1 : 1), toluene, 50 °C, 72 h (93%).

Table 1. Temperature dependence of the diastereoselectivity of hydroformylation of **9a**

Entry	T [°C]	t [h]	Yield (%)[a]	anti:syn ^[b]
1	50	72	93	91:9
2	70	24	99	87:13
3	90	24	99	70:30

^[a]Isolated yield after column chromatographic purification. — ^[b]Determined by NMR spectroscopic analysis of the crude product.

The relative configuration of the hydroformylation product 10a was determined by transformation to the literature-known lactones $7.^{[10]}$ Thus, the aldehyde functionality in 10a was protected as a dimethyl acetal (\rightarrow 11). Subsequent alkaline hydrolysis furnished the alcohol 12 as well as *o*-DPPBA (8). Deprotection of the acetal employing lithium tetrafluoroborate in acetonitrile in the presence of 2% water furnished the δ -lactols 6. Finally, PCC oxidation led to the known *cis*-lactone $7.^{[10]}$

Reagents and conditions: i, MeOH, Bayer Lewatit® SPC 108, MgSO₄, 24 h, (→ **11**) (95%); ii, EtOH, KOH, 80 °C, 3 h (97%); iii, LiBF₄, CH₃CN, 2% H₂O, 24 h (quant.); PCC on Al₂O₃, CH₂Cl₂,18 h (98%).

In order to study the influence of the o-DPPB group on the stereoselectivity of the hydroformylation reaction, the benzoate 13 was prepared, which differs from the o-DPPB ester 9a in that the phosphane moiety is replaced by a CH unit. Thus, derivative 13 should possess almost the same structural features as the corresponding o-DPPB ester 9a, but should lack the ability to temporarily coordinate to the catalytically active transition metal center. [12]

Reagents and conditions: i, 0.7 mol% [Rh(CO) $_2$ acac], 2.8 mol% P(OPh) $_3$, 20 bar H $_2$ /CO (1 : 1), toluene (0.1 M), 50 ° (70 °C), 72 h.

Hydroformylation of the homomethallylic esters 9a and 13 furnished the aldehydes 10a and 14, respectively. The o-DPPB derivative 9a could be reacted at 50°C, whereas the phosphane-lacking derivative 13 required a slightly higher reaction temperature of 70°C for hydroformylation to proceed smoothly, indicating a rate-enhancing effect of the intramolecular phosphane ligand. [12] The stereochemical outcome of these two reactions proved to be most interesting. Thus, o-DPPB ester 9a gave predominantly the anti-aldehyde 10a in a diastereomer ratio of 91:9. In contrast, the phosphane-free system 13 furnished preferentially the synaldehyde 14 in a diastereomer ratio of 71:29.[12] Evidently, the homomethallylic substrate has an inherent ability (presumably of spatial origin) to direct the rhodium catalyst to the diastereotopic olefin face, which leads to the formation of the *syn*-aldehyde. However, the *o*-DPPB group is capable of overruling these sterically-based directing effects, giving rise to the formation of the opposite diastereomer. This result underlines the ability of the o-DPPB group to act as a catalyst-directing group (CDG) by reversible coordination of the catalyst, and is in agreement with similar observations that have been made with the corresponding methallylic alcohol o-DPPB esters $(1 \rightarrow 2)$. [4]

To check whether the diastereoselectivity shows a dependence on the nature of the substituent R at the stereogenic center in the hydroformylation of the homomethallylic alcohol o-DPPB esters **9**, the hydroformylation of the homomethallylic o-DPPB esters **9b**-**f** was investigated (see Table 2).

In all cases, hydroformylation was found to proceed smoothly to give the corresponding aldehydes **10** in good to excellent yields and with *anti*-diastereoselectivities of up to 91%. Surprisingly, and in striking contrast to previous results on the hydroformylation of methallylic *o*-DPPB esters^[4], no significant influence of the substituent R on the diastereoselectivity could be detected. Thus, primary and secondary alkyl as well as aryl substituents were tolerated

Reagents and conditions: i, 0.7 mol% [Rh(CO) $_2$ acac], 2.8 mol% P(OPh) $_3$, 20 bar H $_2$ /CO (1 : 1), toluene, 30-50 $^\circ$ C, (72-90%).

Table 2. Results of the substrate-directed diastereoselective hydroformylation of homomethallylic *o*-DPPB esters **9**

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Entry	Major diastereomer (anti-10)	T[°C]	t [h] Yie	ld (%) ^[a]	anti : syn ^[b]
1	(o-DPPB)O	50	72	93	91 : 9
2	10a (o-DPPB)O	50	72	90	91 : 9
3	(o-DPPB)O	30	168	81	90 : 10
4	(o-DPPB)O	30	120	72	90 : 10
5	10 d (o-DPPB)O	30	240	78	90:10
6	10e (o-DPPB)O	30	168	85	90:10
	10f				

 $^{\rm [a]}$ Isolated yield after column chromatographic purification. – $^{\rm [b]}$ Determined by NMR spectroscopic analysis of the crude product.

and gave diastereomer ratios of ca. 91:9, irrespective of the nature of R. The hydroformylation of the alkenyl-substituted derivative **9f**, in which a 1,1-disubstituted alkene could be reacted chemo-, regio- and stereoselectively in the presence of a trisubstituted alkene to give the *anti*-aldehyde **10f** in 85% yield and with a diastereomer ratio of 90:10 (Table 2, entry 6) was particularly interesting.

A comparison of the NMR spectra of the aldehydes 10 revealed characteristic differences between the *anti*- (major) and *syn*- (minor) diastereomers. Thus, the ¹³C-NMR resonances of the methyl carbons at C3 are shifted to higher field in *anti*-10a-f relative to those in *syn*-10a-f (see Table 3). The same holds for the ¹³C-NMR resonances of the oxygen-substituted carbon atom C1. Accordingly, with the derivatization of *anti*-10a to the known cis-δ-lactone 7 as a point of reference, ¹³C-NMR spectroscopy allows the assignment of *anti*- and *syn*-configuration, respectively.

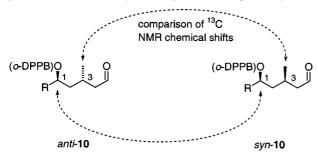


Table 3. Comparison of selected NMR data of *anti-* and *syn-*aldehydes 10

Com- pound	R		R resonan- C1, δ syn		resonances C at C 3, δ syn
10a	i-Pr	77.07	77.15	19.32	20.60
10b	c-Hex	76.57	76.69	19.49	20.53
10c	n-Hex	73.20	73.40	19.65	20.54
10d	Ph	75.03	75.44	19.84	20.27
10e	o-MeOC ₆ H ₄	69.74	69.79	19.74	20.54
10f	(E)-EtCH=CMe	78.16	79.10	19.76	19.92
21	i-Pr	79.60	79.90	19.98	20.12

Preferred Substrate Conformation and Model for 1,3-Asymmetric Induction

The aforementioned investigations showed that hydroformylation of the homomethallylic o-DPPB esters $\mathbf{9}$ led to diastereomer ratios of about 90:10, almost independently of the nature of the substituent at the stereogenic center. From this, it could be assumed that the observed 1,3-asymmetric induction stemmed from a conformational preference inherent to the homomethallylic system itself. This hypothesis was further supported by the strong temperature dependence that was observed on hydroformylation of derivative $\mathbf{9a}$ (see Table 1).

To gain further insight, the preferred conformation of the homomethallylic o-DPPB ester $\mathbf{9a}$ in solution at 25°C was examined by NMR techniques. [14] Thus, H_a showed a large vicinal coupling constant of 9.0 Hz to H_c , whereas coupling between H_b and H_c was smaller (4.1 Hz). Furthermore, the 2D-NOESY spectra revealed a strong NOE contact between the protons of the methyl substituent at the olefin and H_c , as well as between one of the olefinic protons and H_a . Both the vicinal coupling constants as well as the observed NOE contacts showed compound $\mathbf{9a}$ to have the preferred conformation $\mathbf{9aA}$. [15] This is in agreement with

MACROMODEL/MM3 calculations, which indicate **9aA** to be the preferred conformation at ambient temperature (ca. 60% populated at 25°C, see Figure 1).^[16]

Figure 1. Energetically most stable conformation A of 9a according to MACROMODEL/MM3 (ca. 60% populated at 25°C)

Scheme 1. Preferred conformation **A** and minor conformation **B** of **9a**; the indicated coordination of the rhodium catalyst is hypothetical

If one assumes a coordination of the rhodium catalyst between the catalyst-directing group and the alkene as indicated (Scheme 1), hydroformylation would furnish the antialdehyde anti-10a, as was indeed found experimentally. The less preferred conformation 9aB (about 5 kJ/mol less stable than conformation 9aA according to MACROMODEL/ MM3) should give rise to complexation of the opposite diastereotopic alkene face, i.e. to the formation of the corresponding syn-aldehyde (syn-10a). According to the MAC-ROMODEL/MM3 calculations, conformation B is populated to an extent of about 10% at 25°C. All other conformations of 9a (ca. 30% at 25°C) do not permit a chelating bidentate binding mode of the olefin and o-DPPB group. Assuming that the intramolecular process involving precoordination of the catalyst by the o-DPPB group is the only reaction pathway in operation, [17] other conformations can be neglected.

The question then arises as to the nature of the underlying reasons for conformation **9aA** being energetically favored compared to conformation **9aB**. The only argument one could put forward is the avoidance of a repulsive *syn*pentane interaction^[18] between the oxygen substituent and the methyl substituent at the olefin. Such a destabilizing

interaction reaches a maximum in conformation 9aB, but is minimized in conformation 9aA. Thus, the observed reaction pathway via conformer 9aA to the *anti* major diastereomer *anti-10a* might be preferred due to the avoidance of this repulsive *syn*-pentane interaction. On the other hand, if this assumption is correct, the incorporation of an additional conformational destabilizing (repulsive) interaction in conformer 9aB only, should disfavor conformer B even more compared to conformer A, and ultimately, should give rise to higher *anti*-diastereoselectivity in the course of the hydroformylation reaction. Such an additional repulsive interaction could result from incorporation of additional 1,3-allylic strain [19] into conformer B. Such an interaction would arise if H_b in 9a were to be replaced by a methyl substituent.

Scheme 2. Preferred conformation **A** and minor conformation **B** of **15**; the indicated coordination of the rhodium catalyst is hypothetical

Substitution of H_b by a methyl group leads to the homomethallylic *o*-DPPB ester **15**, in which the oxygen-bearing and the methyl-substituted stereocenters have an *anti* relation. MACROMODEL/MM3 force field calculations indicate that the homomethallylic *o*-DPPB ester **15** has the expected preferred conformation **15A**, which is populated to an extent of about 74% at 25°C (see Figure 2). [16] In other words, according to the force field calculations, compound **15**, bearing the additional methyl substituent, shows an enhanced conformational preference for conformer **A**.

On the other hand, substitution of H_a by a methyl group ($\rightarrow 16$) should give rise to an additional repulsive 1,3-allylic strain in conformer 16A, which would destabilize this conformation (see Scheme 3). Consequently, for derivative 16, neither conformation A nor conformation B would be significantly favored. According to our model, this should result in a low diastereoselectivity upon hydroformylation of the syn-homomethallylic o-DPPB ester 16.

This prediction was confirmed by a conformational analysis (MACROMODEL/MM3) of derivative **16**. Thus, neither conformer **16A** nor conformer **16B** was shown to be significantly populated at ambient temperature (percentage of both conformers of all populated conformations at $25\,^{\circ}$ C amounts to < 10%). [16] Interestingly, the calculation indicated conformer **16C** to be the major populated species at $25\,^{\circ}$ C at a level of 87% (see Figure 3).

Figure 2. Energetically most stable conformation A of 15 according to MACROMODEL/MM3 (ca. 74% populated at 25°C)

Scheme 3. Repulsive interactions in conformation **A** and conformation **B** of **16**; the indicated coordination of the rhodium catalyst is hypothetical

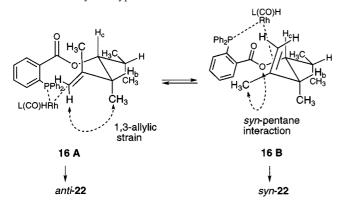


Figure 3. Energetically most stable conformation C of 16 according to MACROMODEL/MM3 (ca. 87% populated at 25°C)

A conformer such as **16C** does not permit the required chelating binding mode of the phosphane and olefin. Therefore, conformation **16C** can be neglected as a reactive conformation for the *o*-DPPB-directed hydroformylation reaction, even though it is significantly populated.

The corresponding *anti*-homomethallylic alcohol 17 ($dr \ge 95:5$) was obtained according to Moise and Szymoniak employing a Ti(III) allylating reagent prepared from [Cp₂TiCl₂], isoprene and 2 equiv. of isopropylmagnesium bromide.^[20] Stereoselective synthesis of the *syn*-diastereomer 19 was achieved in moderate yield starting from isovaleraldehyde and the known allylstannane 18^[21]. Esterification with o-DPPBA employing the DCC/DMAP protocol gave the corresponding o-DPPB esters 15 and 16.

Reagents and conditions: i, 1.25 equiv. isoprene, 0.8 equiv. [Cp₂TiCl₂], 2 equiv. *i*-PrMgBr, THF, 25 °C (42%); ii,1 equiv. *o*-DPPBA (8), 1.1 equiv. DCC, 1 equiv. DMAP, CH₂Cl₂, 25 °C (70%); iii, E-MeHC=C(Me)CH₂SnBu₃ (18), 2 BF₃· OEt₂, CH₂Cl₂, -78 °→10 °C, (28%); iv, 1 equiv. *o*-DPPBA (8), 1.1 equiv. DCC, 1 equiv. DMAP, CH₂Cl₂, 25 °C (47%).

At first, it had to be verified that *anti*-derivative **15** did indeed populate conformation **15A** in solution, as was predicted by our model and MACROMODEL/MM3 calculations. These investigations had to be performed on a suitable model system, which needed to be as similar as possible to the situation in the course of the hydroformylation reaction. The rhodium complex **20**, which was obtained from **15** by reaction with [Rh(CO)₂acac] in benzene at room temperature, was considered to be an appropriate model system.

(o-DPPB)O
$$C_6D_6, 25 \, ^{\circ}C$$
 $C_6D_6, 25 \, ^{\circ}C$ $C_6D_6, 25 \, ^{\circ}C$

The structure of **20** was confirmed by NMR spectroscopy. Thus, the 31 P-NMR resonance of **20** is shifted downfield by about 60 ppm (**20**: $\delta = 54.8$) compared to that of the free phosphane **15** ($\delta = -4.1$), as expected for an η^1 -coordination of a triarylphosphane to a rhodium(I) central atom. Furthermore, the 31 P-NMR resonance shows a characteristic splitting to a doublet, with a typical $^{1}J_{P,Rh}$ coupling constant of 189.1 Hz, indicating that the P atom resides in the direct neighborhood of the rhodium nucleus. [22] The 13 C-NMR spectrum reveals the presence of a carbonyl ligand by a typical resonance at low field ($\delta =$

189.6) and a characteristic splitting to a doublet of doublets (${}^{1}J_{C,Rh} = 76.1 \text{ Hz}, {}^{2}J_{C,P} = 25.4 \text{ Hz}$).[23]

To determine the preferred conformation of the rhodium complex 20 in solution, 2D NOESY and selective proton-decoupling experiments were performed. Thus, NOE's and vicinal coupling constants were observed for the rhodium complex 20 similar to those found in the case of 9a (see Scheme 2). Consequently, compound 20 can be assigned the same preferred conformation A in solution at room temperature as 9a, although it is impossible to determine the differences in conformer populations between 9a and 15/20 on the basis of these experimental data.

However, of major interest was the influence of the additional methyl substituents attached to the o-DPPB esters 15 and 16 on the stereochemical outcome of the hydroformylation reaction. When 15 was hydroformylated at 50°C, the *anti*-aldehyde 21 was obtained in 91% yield with a diastereomer ratio of 96:4. This is a significantly higher diastereoselectivity than was found in the absence of the additional methyl substituent (compare $9a \rightarrow 10a$, 91:9) and is therefore fully consistent with the proposed model. Accordingly, hydroformylation of the *syn*-derivative 16 proceeded in a stereorandom fashion, also as predicted by this model.

Reagents and conditions: i, 0.7 mol% [Rh(CO)₂acac], 2.8 mol% P(OPh)₃, 20 bar H_2 /CO (1 : 1), toluene, 50 °C, **21** (91%) **22** (92%).

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Experimental Section

General: Reactions were performed in flame-dried glassware either under argon (purity > 99.998%) or under nitrogen. The solvents were dried by standard procedures, distilled, and stored under nitrogen. All temperatures quoted are uncorrected. $^{-1}$ H-, 13 C-NMR spectra: Bruker ARX-200, Bruker AC-300, Bruker WH-400, Bruker AMX-500 with tetramethylsilane (TMS), chloroform (CHCl₃) or benzene (C_6 H₆) as internal standards. $^{-31}$ P-NMR spectra: Bruker WH 400 (161.978 MHz) with 85% H₃PO₄ as external standard. $^{-}$ Melting points: Melting point apparatus by Dr. Tottoli (Büchi). $^{-}$ Elemental analyses: CHN rapid analyzer (Heraeus). $^{-}$ Flash chromatography: Silica gel Si 60, E. Merck AG,

Darmstadt, $40-63 \mu m$. – Hydroformylation reactions were performed in 100 or 200 ml stainless steel autoclaves equipped with magnetic stirrers. – Gases: Carbon monoxide 2.0 (Messer-Griesheim), hydrogen 3.0 (Messer-Griesheim).

General Procedure for the Preparation of Homomethallylic Alcohols 5:^[8] To a magnetically stirred solution of the appropriate aldehyde (50 mmol) and 4.95 g (55 mmol) of methallyl chloride in 100 ml of DMF, was added 16.9 g (75 mmol) of tin dichloride dihydrate followed by 11.24 g (75 mmol) of sodium iodide. The reaction mixture was stirred for 18 h at room temp., and then a mixture of 50 ml of 25% aq. NH₄F solution and 100 ml of tertbutyl methyl ether was added. The mixture was stirred vigorously and then the layers were allowed to separate. The aqueous phase was reextracted with two 80 ml portions of tert-butyl methyl ether. The combined organic phases were dried (Na₂SO₄), the solvent was evaporated, and the residue was purified by distillation to give the alcohol 5 as a colorless liquid.

2,5-Dimethylhex-5-en-3-ol (5a): From 3.6 g (50 mmol) isobutyral-dehyde was obtained 5.28 g (85%) of 5a (b.p. 60°C/40 mbar). Spectroscopic and analytical data were identical to those reported previously. [24]

1-Cyclohexyl-3-methylbut-3-en-1-ol (**5b**): From 5.61 g (50 mmol) cyclohexane carbaldehyde was obtained 6.12 g (73%) of **5b** (b.p. 125 °C/50 mbar). Analytical data were identical to those reported previously. [25] - ¹H NMR (200 MHz, CDCl₃): δ = 1.1–2.0 (m, 11 H, *c*-Hex), 1.8 (s, 3 H, CH₃), 2.1 (dd, J = 12.5 Hz, 10.0 Hz, 1 H, CH₂), 2.3 (d, J = 12.5 Hz, 1 H, CH₂), 3.5 (m, 1 H, OCH), 4.85 (br s, 1 H, OH), 4.93 (s, 1 H, =CH₂), 5.02 (s, 1 H, =CH₂). - ¹³C NMR (50.329 MHz, CDCl₃): δ = 22.1, 26.1, 26.2, 26.6, 28.0, 29.0, 42.9, 43.3, 72.4, 113.2, 143.2.

2-Methyldec-1-en-4-ol (**5c**): From 5.7 g (50 mmol) 1-heptanal was obtained 6.9 g (81%) of **5c**. Spectroscopic and analytical data were identical to those reported previously.^[26]

3-Methyl-1-phenylbut-3-en-1-ol (**5d**): From 5.3 g (50 mmol) benz-aldehyde was obtained 5.76 g (71%) of **5d** (b.p. 118°C/12 mbar). Spectroscopic and analytical data were identical to those reported previously.^[8]

1-(2-Methoxy)phenylbut-3-en-1-ol (**5e**): From 6.8 g (50 mmol) 2-methoxybenzaldehyde was obtained 4.45 g (47%) of **5e** (b.p. 129-134°C/8 mbar). Spectroscopic and analytical data were identical to those reported previously. [27]

(*E*)-2,5-Dimethylocta-1,5-dien-4-ol (**5f**): From 4.9 g (50 mmol) 2-methyl-2-pentenal was obtained 7.37 g (95%) of **5f** (b.p. 65°C/40 mbar). - ¹H NMR (200 MHz, CDCl₃): δ = 0.93 (t, J = 7.6 Hz, 3 H, CH₂CH₃), 1.55 (s, 3 H, CH₃), 1.67 (s, 3 H, CH₃), 1.8 (s, 1 H, OH), 1.96 (m, 2 H), 2.17 (d, J = 7.0 Hz, 2 H, H at C3), 4.05 (t, J = 6.6 Hz, 1 H, OCH), 4.73 (d, J = 1.0 Hz, 1 H, =CH₂), 5.36 (t, J = 7.2 Hz, 1 H, =CH). - ¹³C NMR (50.329 MHz, CDCl₃): δ = 11.3, 13.89, 20.74, 22.18, 44.24, 74.58, 113.24, 128.14, 135.84, 142.64. - C₁₀H₁₈O (154.3): calcd. C 77.87, H 11.76; found C 77.78, H 11.74.

Hydroformylation of (RS)-(\pm)-2,5-Dimethylhex-5-en-3-ol [(\pm)-5a]: To a solution of 2 mg (7.7 \times 10⁻³ mmol) of [Rh(CO)₂(acac)] in 2 ml of toluene at 20°C (exclusion of air and moisture), 40.5 mg (1.55 \times 10⁻¹ mmol) PPh₃ was added and the mixture was stirred for 15 min. at 20°C. Then, 278 mg (2.17 mmol) (\pm)-5a was added and the resulting solution was cannulated into a stainless steel autoclave, which had been repeatedly evacuated and refilled with argon. The flask and the cannula were rinsed with an additional 1 ml of toluene. The autoclave was heated to 90°C, then pressurized

successively with carbon monoxide (10 bar) and hydrogen (10 bar), and the reaction solution was stirred under these conditions for 23 h. Thereafter, the autoclave was cooled rapidly to 20°C and depressurized. The degree of conversion was determined to be 25% by GC. The solvent was evaporated and the residue was subjected to PCC oxidation conditions without further purification.

cis/trans-(±)-4-Methyl-6-isopropyl-3,4,5,6-tetrahydro-2H-pyran-2-one (7): To a solution of the aforementioned residue in 10 ml CH₂Cl₂, 4 g of PCC on Al₂O₃ (1 mmol/g) was added and the suspension was stirred for 12 h at room temp. The reaction mixture was then filtered through silica gel with a further 50 ml of CH₂Cl₂, the solvent was evaporated, and the residual product was analyzed by NMR to determine the diastereomer ratio [62:38 (trans:cis)]. Yield of lactones after purification by flash chromatography with petroleum ether/tert-butyl methyl ether (4:1): 56 mg (66% of theoretical). Spectroscopic and analytical data matched those reported previously. [10]

General Procedure for Synthesis of o-DPPB Esters: To a solution of 1 equiv. of the appropriate homomethallylic alcohol in CH₂Cl₂ (0.5 M), 1 equiv. of o-DPPBA **8**,^[28] 0.1 equiv. of DMAP and 1.1 equiv. of DCC were successively added, and the resulting mixture was stirred at room temperature until TLC analysis indicated complete consumption of the starting material. Then, the reaction mixture was filtered through a plug of CH₂Cl₂-wetted Celite, which was subsequently washed with further CH₂Cl₂. An appropriate amount of silica gel was added to the filtrate, and the solvent was removed. Flash chromatography with petroleum ether/tert-butyl methyl ether (9:1) furnished the o-DPPB esters **9**, usually as slightly yellow to colorless, highly viscous oils.

(1RS)-(±)-3-Methyl-1-isopropylbut-3-enyl (2-Diphenylphosphanyl)benzoate (9a): From 1.28 g (10 mmol) of homomethallylic alcohol (±)-5a, 3.218 g (77%) of (±)-9a was obtained as a colorless, viscous oil. – ¹H NMR (500 MHz, C_7D_8): δ = 0.80 (d, J = 6.9 Hz, 3 H, CH₃), 0.84 (d, J = 6.8 Hz, 3 H, CH₃), 1.61 (br s, 3 H, CH₃), 1.69 (m, 1 H, CH), 2.06 (dd, J = 14.1, 4.1 Hz, 1 H, CH₂), 2.21 (dd, J = 14.1, 9.0 Hz, 1 H, CH₂), 4.68 (s, 1 H, =CH₂), 4.7 (s, 1 H, =CH₂), 5.17 (d pseudo t, J = 9.2, 4.5 Hz, 1 H, OCH), 6.96 (m, 1 H, Ar H), 7.05–7.1 (m, 8 H, Ar H), 7.32 (m, 4 H, Ar H), 8.14 (m, 1 H, Ar H).

Table 4. Temperature dependence of selected vicinal proton-proton coupling constants of $\bf 9a$ in [D₈]toluene (400 MHz)

Temperature [K]	Vicinal coupling constants [Hz] of the sp³ CH ₂ unit of 9a
298	9.0/4.1
303	9.0/4.1
323	8.7/4.3
343	8.5/4.5
363	8.4/4.6

 $^{13}\mathrm{C}$ NMR (75.469 MHz, CDCl₃): $\delta=17.48,\,18.68,\,22.28,\,31.39,\,39.81,\,76.86,\,113.18,\,128.03,\,128.35$ (d, $J_{\mathrm{C,P}}=7.8$ Hz, 2 C), 128.38 (d, $J_{\mathrm{C,P}}=6.9$ Hz, 2 C), 128.48 (2 C), 130.4 (d, $J_{\mathrm{C,P}}=2.3$ Hz), 131.65, 133.9 (d, $J_{\mathrm{C,P}}=20.8$ Hz, 2 C), 134.05 (d, $J_{\mathrm{C,P}}=20.8$ Hz, 2 C), 134.15, 134.56 (d, $J_{\mathrm{C,P}}=17.8$ Hz), 138.23 (d, $J_{\mathrm{C,P}}=11.7$ Hz), 138.33 (d, $J_{\mathrm{C,P}}=12.5$ Hz), 140.82 (d, $J_{\mathrm{C,P}}=27.6$ Hz), 141.86, 166.09. - $^{31}\mathrm{P}$ NMR (161.978 MHz, CDCl₃): $\delta=-3.9.$ - $C_{27}H_{29}O_{2}\mathrm{P}$ (416.5): calcd. C 77.86, H 7.02; found C 77.75, H 7.15.

(1RS)- (\pm) -1-Cyclohexyl-3-methylbut-3-enyl 2-(Diphenylphosphanyl)benzoate (**9b**): From 0.841 g (5 mmol) of homomethallylic alcohol (\pm)-**5b**, 1.436 g (63%) of (\pm)-**9b** was obtained as a colorless,

viscous oil. $^{-1}$ H NMR (300 MHz, CDCl₃): $\delta = 0.8-1.9$ (m, 11 H), 1.6 (s, 3 H, CH₃), 2.17 (m, 2 H, H at C2), 4.6 (s, 2 H, =CH₂), 4.97 (d pseudo t, J = 8.1, 5.3 Hz, 1 H, OCH), 6.81 (m, 1 H, ArH), 7.17–7.3 (m, 12 H, ArH), 7.59 (m, 1 H, ArH). $^{-13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 22.24$, 24.98, 26.04, 26.27, 27.76, 29.07, 39.9, 41.3, 76.54, 113.13, 127.94, 128.3 (d, $J_{\rm C,P} = 6.5$ Hz, 4 C), 128.44 (2 C), 130.48 (d, $J_{\rm C,P} = 1.96$ Hz), 131.59, 133.86 (d, $J_{\rm C,P} = 20.83$ Hz, 2 C), 134.02 (d, $J_{\rm C,P} = 20.9$ Hz, 2 C), 134.05, 134.37 (d, $J_{\rm C,P} = 17.7$ Hz), 138.13 (d, $J_{\rm C,P} = 9.9$ Hz), 138.28 (d, $J_{\rm C,P} = 12.5$ Hz), 140.76 (d, $J_{\rm C,P} = 27.9$ Hz), 141.91, 166.08. $^{-31}$ P NMR (161.978 MHz, CDCl₃): $\delta = -3.8$. $-C_{30}$ H₂₇O₂P (456.6): calcd. C 78.92, H 7.29; found C 78.64, H 7.17.

(1RS)- (\pm) -1-Methallylheptanyl 2-(Diphenylphosphanyl)benzoate (9c): From 0.851 g (10 mmol) of homomethallylic alcohol (±)-**5c**, 1.834 g (80%) of (\pm) -**9c** was obtained as a colorless, viscous oil. - ¹H NMR (300 MHz, CDCl₃): δ = 0.86 (t, J = 6.5 Hz, 3 H, CH₃), 1.17–1.29 (m, 8 H), 1.47 (m, 2 H), 1.65 (s, 3 H, CH₃), 2.13 (dd, J = 14.4, 5.7 Hz, 1 H, H at C2), 2.25 (dd, J = 14.2, 7.3 Hz,1 H, H at C2), 4.65 (d, J = 1.0 Hz, 1 H, =CH₂), 4.69 (pseudo t, $J = 1.7 \text{ Hz}, 1 \text{ H}, = \text{CH}_2$, 5.15 (m, 1 H, OCH), 6.88 (m, 1 H, ArH), 7.2-7.4 (m, 12 H, ArH), 8.05 (m, 1 H, ArH). - ¹³C NMR (75.469 MHz, CDCl₃): $\delta = 14.18, 22.57, 22.69, 25.4, 29.25, 31.79, 34.05,$ 42.88, 73.56, 113.34, 128.2, 128.52 (d, $J_{C,P} = 5.2 \text{ Hz}$, 4 C), 128.62 (2 C), 130.65 (d, $J_{C,P} = 2.6$ Hz), 131.78, 134.06 (d, $J_{C,P} = 20.8$ Hz, 2 C), 134.11 (d, $J_{C,P}$ = 20.8 Hz, 2 C), 134.33, 134.99 (d, $J_{C,P}$ = 18.8 Hz), 138.38 (d, $J_{C,P} = 12.0$ Hz), 138.44 (d, $J_{C,P} = 12.3$ Hz), 140.47 (d, $J_{C.P} = 27.4 \text{ Hz}$), 141.88, 166.47. $- {}^{31}P$ NMR (161.978) MHz, CDCl₃): $\delta = -4.1$. $- C_{30}H_{35}O_2P$ (458.6): calcd. C 78.58, H 7.69; found C 78.36, H 7.73.

(1RS)-(±)-3-Methyl-1-phenylbut-3-enyl 2-(Diphenylphosphanyl)benzoate (9d): From 1.62 g (10 mmol) of homomethallylic alcohol (±)-5d, 4.22 g (94%) of (±)-9d was obtained as a colorless, viscous oil. − 1 H NMR (300 MHz, CDCl₃): δ = 1.69 (s, 3 H, CH₃), 2.5 (dd, J = 14.0, 6.1 Hz, 1 H, CH₂), 2.72 (dd, J = 14.0, 8.0 Hz, 1 H, CH₂), 4.69 (s, 1 H, =CH₂), 4.75 (s, 1 H, =CH₂), 6.15 (dd, J = 8.0, 6.2 Hz, 1 H, OCH), 6.96 (m, 1 H, ArH), 7.29−7.44 (m, 17 H, ArH), 8.16 (m, 1 H, ArH). − 13 C NMR (75.469 MHz, CDCl₃): δ = 22.49, 44.43, 74.88, 113.8, 126.72, 127.75 (2 C), 128.08 (2 C), 128.33, 128.35 (d, J_{C,P} = 7.1 Hz, 4 C), 128.42, 128.48, 130.61 (d, J_{C,P} = 2.5 Hz), 131.77, 133.87 (d, J_{C,P} = 20.6 Hz, 2 C), 133.94 (d, J_{C,P} = 20.8 Hz, 2 C), 134.24, 134.56 (d, J_{C,P} = 18.9 Hz), 138.02 (d, J_{C,P} = 12.5 Hz), 138.18 (d, J_{C,P} = 11.8 Hz), 140.06, 140.53 (d, J_{C,P} = 27.7 Hz), 140.83, 165.73. − 31 P NMR (161.978 MHz, CDCl₃): δ = −4.1. − C₃₀H₂₇O₂P (450.5): calcd. C 79.98, H 6.04; found C 79.85, H 5.91.

(1RS)- (\pm) -1-(2-Methoxyphenyl)-3-methylbut-3-enylphenylphosphanyl)benzoate (9e): From 0.961 g (5 mmol) of homomethallylic alcohol (\pm)-5e, 1.78 g (74%) of (\pm)-9e was obtained as colorless crystals, m.p. 130° C. - ¹H NMR (400 MHz, CDCl₃): $\delta =$ 1.6 (s, 3 H, CH_3), 2.46 (dd, J = 14.0, 8.6 Hz, 1 H, CH_2), 2.51 (dd, $J = 14.0, 4.8 \text{ Hz}, 1 \text{ H}, \text{CH}_2$, 3.78 (s, 3 H, OCH₃), 4.59 (s, 1 H, = CH_2), 6.49 (dd, J = 8.3, 5.3 Hz, 1 H, OCH), 6.8-6.9 (m, 3 H, ArH), 7.17-7.45 (m, 14 H, ArH), 8.15 (m, 1 H, ArH). - 13C NMR $(75.469 \text{ MHz}, \text{CDCl}_3)$: $\delta = 22.57, 44.15, 55.53, 69.93, 110.62,$ 113.35, 120.63, 126.6, 128.33, 128.52 (d, $J_{C,P} = 7.1$ Hz, 4 C), 128.56 (2 C), 128.63, 129.25, 130.79 (d, $J_{C,P} = 2.2 \text{ Hz}$), 131.91, 133.96 (d, $J_{C,P} = 20.5 \text{ Hz}, 2 \text{ C}$), 134.16 (d, $J_{C,P} = 20.8 \text{ Hz}, 2 \text{ C}$), 134.48, 134.9 (d, $J_{\rm C,P}=18.5~{\rm Hz}$), 138.34 (d, $J_{\rm C,P}=12.9~{\rm Hz}$), 138.44 (d, $J_{\rm C,P}=12.9~{\rm Hz}$) 11.6 Hz), 140.74 (d, $J_{C,P} = 27.7$ Hz), 141.77, 156.31, 165.7. $-{}^{31}P$ NMR (161.978 MHz, CDCl₃): $\delta = -4.4. - C_{31}H_{29}O_3P$ (480.5): calcd. C 77.48, H 6.08; found C 77.46, H 6.33.

(E)-(1RS)-(±)-1-Methallyl-2-methylpent-2-enyl 2-(Diphenyl-phosphanyl)benzoate (9f): From 0.771 g (5 mmol) of homomethal-

lylic alcohol (±)-**5f**, 1.37 g (62%) of (±)-**9f** was obtained as a colorless, viscous oil. - ¹H NMR (300 MHz, CDCl₃): δ = 0.9 (t, J = 7.5 Hz, 3 H, CH₂CH₃), 1.58 (s, 3 H, CH₃), 1.65 (s, 3 H, CH₃), 1.97 (m, 2 H, CH₂CH₃), 2.25 (dd, J = 14.0, 6.3 Hz, 1 H, CH₂), 2.39 (dd, J = 14.0, 8.0 Hz, 1 H, CH₂), 4.65 (s, 1 H, =CH₂), 4.68 (s, 1 H, =CH₂), 5.47 (m, 2 H, OCH and =CH), 6.9 (m, 1 H, ArH), 7.26–7.39 (m, 12 H, ArH), 8.06 (m, 1 H, ArH). - ¹³C NMR (75.469 MHz, CDCl₃): δ = 11.9, 13.94, 20.98, 22.93, 41.49, 78.49, 113.34, 128.25, 128.52 (d, $J_{\rm C,P}$ = 7.25 Hz, 4 C), 128.64, (2 C) 130.68 (d, $J_{\rm C,P}$ = 2.3 Hz), 131.12, 131.82, 132.11, 134.05 (d, $J_{\rm C,P}$ = 20.7 Hz, 2 C), 134.14 (d, $J_{\rm C,P}$ = 20.8 Hz, 2 C), 134.36, 135.03 (d, $J_{\rm C,P}$ = 18.6 Hz), 138.37 (d, $J_{\rm C,P}$ = 13.7 Hz), 138.34 (d, $J_{\rm C,P}$ = 11.5 Hz), 140.57 (d, $J_{\rm C,P}$ = 27.3 Hz), 141.6, 165.9. - ³¹P NMR (161.978 MHz, CDCl₃): δ = -4.2. - C₂₉H₃₁O₂P (442.5): calcd. C 78.71, H 7.06; found C 78.50, H 6.82.

Hydroformylation of Homomethallylic o-DPPB Esters (9). -General Procedure: To a solution of 0.9 mg (3.5 \times 10⁻³ mmol) [Rh(CO)2(acac)] in 3 ml toluene at 20°C (exclusion of air and moisture), 4.5 mg (1.4 \times 10⁻² mmol) P(OPh)₃ was added and the resulting mixture was stirred at this temperature for 15 min. Subsequently, o-DPPB ester 9 (0.5 mmol) was added and the resulting solution was cannulated into a stainless steel autoclave, which had been repeatedly evacuated and refilled with argon. The flask and cannula were rinsed with a further 2 ml of toluene. The autoclave was heated to the appropriate temperature, then pressurized successively with carbon monoxide (10 bar) and hydrogen (10 bar), and the reaction mixture was stirred under these conditions until TLC indicated complete consumption of the starting material. The autoclave was then cooled rapidly to 20°C and the contents were filtered through a small plug of silica with 30 ml of tert-butyl methyl ether. After evaporation of the solvent in vacuo, the crude product was analyzed by NMR to determine the degree of conversion and the diastereomer ratio. Subsequent flash chromatography with petroleum ether/tert-butyl methyl ether (9:1) furnished the aldehydes 10 as highly viscous oils.

 $(1R^*,3R^*)$ - (\pm) -1-Isopropyl-3-methyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate [(±)-anti-10a]: From 208 mg (0.5 mmol) 9a, 208 mg (93%) of anti-10a was obtained. Reaction temperature 50°C. Reaction time 72 h. Diastereomer ratio 91:9 (anti:syn). – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.78$ [d, J = 6.8 Hz, 6 H, $CH(CH_3)_2$, 0.8 (d, J = 6.5 Hz, 3 H, CH_3), 1.24 (ddd, J = 14.0, 10.1, 2.6 Hz, 1 H, H at C2), 1.51 (ddd, J = 14.0, 10.2, 3.7 Hz, 1 H, H at C2), 1.72 [m, 1 H, CH(CH₃)₂], 1.88 (m, 1 H, H at C3), 2.16 (ddd, J = 16.3, 7.3, 2.4 Hz, 1 H, H at C4), 2.18 (ddd, J = 16.3) 16.3, 6.4, 2.3 Hz, 1 H, H at C4), 4.96 (ddd, J = 10.1, 5.5, 2.4 Hz, 1 H, H at C1), 6.87 (m, 1 H, ArH), 7.2-7.34 (m, 12 H, ArH), 8.07 (m, 1 H, ArH), 9.59 (pseudo t, J = 2.2 Hz, 1 H, CHO-anti), [9.42 (dd, J = 3.1, 1.1 Hz, CHO-syn)]. $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 17.8$, 18.29, 19.32, 24.71, 32.09, 38.11, 51.31, 76.84, 128.14, 128.35 (d, $J_{C,P}$ = 7.2 Hz, 2 C), 128.39 (d, $J_{C,P}$ = 7.4 Hz, 2 C), 128.54 (2 C), 130.61 (d, $J_{C,P} = 2.3$ Hz), 131.84, 133.74 (d, $J_{C,P} = 21.1 \text{ Hz}, 2 \text{ C}$), 134.02 (d, $J_{C,P} = 21.5 \text{ Hz}, 2 \text{ C}$), 134.19 (signal for C1' expected as a doublet at ca. 134.1 is obscured by the signals at 134.02 and 134.19), 138.04 (d, $J_{C,P} = 12.8$ Hz), 138.14 (d, $J_{C,P} =$ 11.2 Hz), 140.55 (d, $J_{C,P} = 27.7$ Hz), 166.5 (d, $J_{C,P} = 2.6$ Hz), 202.29 (CHO-*anti*), [202.52 (CHO-*syn*)]. - ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -3.9$. $- C_{28}H_{31}O_3P$ (446.5): calcd. C 75.32, H 7.00; found C 74.99, H 7.21.

 $(1R^*,3R^*)$ - (\pm) -1-Cyclohexyl-3-methyl-5-oxopentyl 2-(Diphenyl-phosphanyl)benzoate [(\pm)-anti-9b]: From 228 mg (0.5 mmol) 9b, 219 mg (90%) of anti-10b was obtained. Reaction temperature 50°C. Reaction time 72 h. Diastereomer ratio 91:9 (anti-syn). - ¹H NMR

(300 MHz, CDCl₃): δ = 0.82–1.76 (m, 13 H), 0.88 (d, J = 6.5 Hz, 3 H, CH₃), 1.87 (m, 1 H), 2.13 (ddd, J = 11.5, 6.5, 2.2 Hz, 2 H, H at C4), 5.02 (ddd, J = 10.1, 5.9, 2.5 Hz, H at C1), 6.91 (m, 1 H, ArH), 7.27–7.46 (m, 12 H, ArH), 7.95 (m, 1 H, ArH), 9.68 (pseudo t, J = 2.3 Hz, 1 H, CHO-*anti*), [9.48 (dd, J = 3.2, 1.1 Hz, CHO-*syn*)]. - ¹³C NMR (75.469 MHz, CDCl₃): δ = 19.49, 24.96, 26.08, 26.14, 26.41, 28.28, 28.97, 38.66, 42.18, 51.58, 76.61, 128.31, 128.53 (d, $J_{\rm C,P}$ = 7.3 Hz, 2 C), 128.56 (d, $J_{\rm C,P}$ = 7.0 Hz, 2 C), 128.73 (2 C), 130.91 (d, $J_{\rm C,P}$ = 2.3 Hz), 132.02, 133.95 (d, $J_{\rm C,P}$ = 20.8 Hz, 2 C), 134.27 (d, $J_{\rm C,P}$ = 20.7 Hz, 2 C), 134.38 (d, $J_{\rm C,P}$ = 18.0 Hz), 134.41, 138.28 (d, $J_{\rm C,P}$ = 12.8 Hz), 138.37 (d, $J_{\rm C,P}$ = 12.8 Hz), 140.77 (d, $J_{\rm C,P}$ = 27.7 Hz), 166.68, 202.67 (CHO-*anti*), [202.86 (CHO-*syn*)]. - ³¹P NMR (161.978 MHz, CDCl₃): δ = -3.7. - C₃₁H₃₅O₃P (486.6): calcd. C 76.52, H 7.00; found C 76.37, H 7.28.

 $(1R^*,3R^*)$ - (\pm) -1-Hexyl-3-methyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate [(±)-anti-10c]: From 229 mg (0.5 mmol) 9c, 198 mg (81%) of anti-10c was obtained. Reaction temperature 30°C. Reaction time 168 h. Diastereomer ratio 90:10 (anti:syn). -¹H NMR (300 MHz, CDCl₃): $\delta = 0.86$ (t, J = 7.2 Hz, 3 H, CH_2CH_3), 0.9 (d, J = 6.9 Hz, 3 H, $CHCH_3$), 1.15–1.6 (m, 12 H), 2.0 (m, 1 H), 2.17 (ddd, J = 16.1, 7.4, 2.1 Hz, 1 H, H at C4), 2.26(ddd, J = 16.0, 6.2, 2.0 Hz, 1 H, H at C4), 5.12 (m, 1 H, H at C1),6.89 (m, 1 H, ArH), 7.24-7.5 (m, 12 H, ArH), 8.08 (m, 1 H, ArH), 9.66 (pseudo t, J = 2.34 Hz, 1 H, CHO-anti), [9.53 (m, CHO-syn)]. - ¹³C NMR (75.469 MHz, CDCl₃): δ = 14.18, 19.65, 22.6, 24.89, 25.4, 29.22, 31.76, 35.09, 41.55, 51.38, 77.32, 128.32, 128.55 (d, $J_{C,P} = 7.2 \text{ Hz}, 2 \text{ C}$), 128.59 (d, $J_{C,P} = 7.5 \text{ Hz}, 2 \text{ C}$), 128.72 (2 C), 130.87 (d, $J_{C,P} = 2.5$ Hz), 132.0, 133.95 (d, $J_{C,P} = 20.6$ Hz, 2 C), 134.15 (d, $J_{C,P}$ = 20.8 Hz, 2 C), 134.44, 134.79 (d, $J_{C,P}$ = 19.0 Hz), 138.33 (d, $J_{C,P}$ = 12.5 Hz), 138.45 (d, $J_{C,P}$ = 11.5 Hz), 140.37 (d, $J_{\text{C,P}} = 27.9 \text{ Hz}$), 166.74, 202.42 (CHO-anti), [202.5 (CHO-syn)]. – ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -3.9. - C_{31}H_{37}O_3P$ (488.6): calcd. C 76.21, H 7.63; found C 75.91, H 7.75.

 $(1R^*,3R^*)$ - (\pm) -3-Methyl-5-oxo-1-phenylpentyl 2-(Diphenylphosphanyl)benzoate [(±)-anti-10d]: From 225 mg (0.5 mmol) 9d, 173 mg (72%) of anti-10d was obtained. Reaction temperature 30°C. Reaction time 120 h. Diastereomer ratio 90:10 (anti:syn). – ¹H NMR (300 MHz, CDCl₃): $\delta = 1.05$ (d, J = 6.3 Hz, 3 H, CH₃), 1.67 (ddd, J = 14.1, 8.5, 4.6 Hz, 1 H, H at C2), 2.11 (ddd, J =14.0, 9.5, 4.5 Hz, 1 H, H at C2), 2.2-2.4 (m, 3 H), 6.16 (dd, J =9.5, 4.5 Hz, 1 H, H at C1), 7.07 (m, 1 H, ArH), 7.22-7.5 (m, 17 H, ArH), 8.25 (m, 1 H, ArH), 9.74 (pseudo t, J = 1.9 Hz, 1 H, CHO-anti), [9.62 (dd, J = 2.6, 1.5 Hz, CHO-syn)]. $- {}^{13}$ C NMR $(75.469 \text{ MHz}, \text{CDCl}_3): \delta = 19.84, 25.21, 43.77, 51.16, 75.04,$ 125.58, 126.82 (2 C), 128.18 (2 C), 128.48, 128.77 (d, $J_{C,P} = 7.2$ Hz, 2 C), 128.86 (d, $J_{C,P} = 7.2$ Hz, 2 C), 129.27 (2 C), 131.14 (d, $J_{C,P} = 2.6 \text{ Hz}$), 132.25, 134.12 (d, $J_{C,P} = 20.5 \text{ Hz}$, 2 C), 134.32 (d, $J_{C,P} = 20.8 \text{ Hz}, 2 \text{ C}$), 134.69, 134.82 (d, $J_{C,P} = 18.9 \text{ Hz}$), 138.14 (d, $J_{C,P} = 12.4$ Hz), 138.3 (d, $J_{C,P} = 11.5$ Hz), 140.51 (d, $J_{C,P} = 11.5$ Hz) 28.9 Hz), 140.7, 166.43, 202.09. - ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -4.3. - C_{31}H_{29}O_3P$ (480.5): calcd. C 77.48, H 6.08; found C 77.16, H 6.18.

 $(1R^*,3R^*)$ - (\pm) -1-(2-Methoxyphenyl)-3-methyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate [(\pm)-anti-10e]: From 240 mg (0.5 mmol) 9e, 199 mg (78%) of anti-10e was obtained. Reaction temperature 30°C. Reaction time 240 h. Diastereomer ratio 90:10 (anti-xyn). – xyn 1.58 (ddd, xyn) xyn 1.58 (ddd, xy) xy 1.69 (dd, xy) xy 1.69 (dd, xy) xy 1.60 (dd, xy) xy 1.60 (dd, xy) yy 1.60 (dd, xy) yy 1.60 (dd, xy) yy 1.60 (dd, xy) yy 1.60 (dd, yy) 1.60 (dd, yy) yy 1.60 (dd, yy) 1.60 (dd, y

H, ArH), 9.64 (pseudo t, J=2.1 Hz, 1 H, CHO-anti), [9.54 (dd, J=3.0, 1.5 Hz, CHO-syn)]. $-{}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta=19.71$, 25.13, 42.98, 51.0, 55.48, 69.71, 110.53, 120.74, 126.33, 128.41, 128.54 (d, $J_{\rm CP}=7.1$ Hz, 4 C), 128.6 (2 C), 128.64, 129.42, 130.93 (d, $J_{\rm CP}=2.8$ Hz), 131.99, 133.91 (d, $J_{\rm CP}=20.5$ Hz, 2 C), 134.11 (d, $J_{\rm CP}=20.7$ Hz, 2 C), 134.54, 134.92 (d, $J_{\rm CP}=19.6$ Hz), 138.1 (d, $J_{\rm CP}=12.8$ Hz), 138.3 (d, $J_{\rm CP}=11.4$ Hz), 140.6 (d, $J_{\rm CP}=27.1$ Hz), 155.94, 166.12 (d, $J_{\rm CP}=2.2$ Hz), 202.6 (CHO-anti), [202.83 (CHO-syn)]. $-{}^{31}$ P NMR (161.978 MHz, CDCl₃): $\delta=-4.6$. $-{}^{C_{32}}$ H₃₁O₄P (510.6): calcd. C 75.28, H 6.12; found C 74.94, H 6.10.

 $(1R^*,3R^*)$ - (\pm) -[(E)-1-Methylbut-1-enyl]-3-methyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate [(\pm)-anti-10f]: From 221 mg (0.5 mmol) 9f, 201 mg (85%) of anti-10f was obtained. Reaction temperature 30°C. Reaction time 168 h. Diastereomer ratio 90:10 (anti-:syn). – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.9$ (t, J = 7.3 Hz, 3 H, CH₂CH₃), 1.4 (m, 2 H), 1.7 (m, 1 H), 1.95 (m, 2 H), 2.16 (ddd, $J = 16.3, 8.2, 2.6 \text{ Hz}, 1 \text{ H}, \text{ H at C4}, 2.34 (ddd, } J = 16.2, 5.3, 3.4$ Hz, 1 H, H at C4), 5.41 (m, 2 H, =CH and H at C1), 6.91 (m, 1 H, ArH), 7.24-7.43 (m, 12 H, ArH), 8.07 (m, 1 H, ArH), 9.67 (pseudo t, J = 2.3 Hz, 1 H, CHO-anti), [9.6 (dd, J = 2.6, 1.7 Hz, CHO-syn)]. $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 11.81, 13.76,$ 19.76, 20.82, 24.9, 39.74, 50.8, 78.16, 128.21, 128.43 (d, $J_{C,P} = 7.1$ Hz, 4 C), 128.54 (2 C), 130.65 (d, $J_{C,P} = 2.6$ Hz), 130.9, 131.8, 132.14, 133.87 (d, $J_{C,P}$ = 20.5 Hz, 2 C), 134.03 (d, $J_{C,P}$ = 20.8 Hz, 2 C), 134.3, 134.7 (d, $J_{C,P} = 19.0 \text{ Hz}$), 138.08 (d, $J_{C,P} = 12.8 \text{ Hz}$), 138.2 (d, $J_{C,P}$ = 11.8 Hz), 140.4 (d, $J_{C,P}$ = 27.3 Hz), 166.09, 202.3. - ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -4.2. - C_{30}H_{33}O_3P$ (472.6): calcd. C 76.41, H 6.84; found C 76.26, H 6.90.

Determination of Relative Configuration of anti-10a. - (1R*,3R*)- (\pm) -1-Isopropyl-3-methyl-5-dimethoxypentyl 2-(Diphenylphosphanyl)benzoate (anti-11): To a solution of 515 mg (1.15 mmol) of 10a in 5 ml dry methanol were added 150 mg of Bayer Lewatit® SPC 108 and 200 mg of MgSO₄. After magnetic stirring at room temp. for 24 h, the reaction mixture was filtered through basic alumina. Evaporation of the solvent afforded 537 mg (95%) of anti-11 as a colorless, viscous oil. Diastereomer ratio 91:9 (anti:syn). – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.74$ (d, J = 6.2 Hz, 9 H, 3 CH₃), 1.19-1.63 [m, 6 H, H at C2, C3, C4 and CH(CH₃)₂], 3.2 (s, 6 H, OCH₃), 4.35 (pseudo t, J = 5.5 Hz, 1 H, H at C5), 4.92 (m, 1 H, H at C1), 6.83 (m, 1 H, ArH), 7.2-7.32 (m, 12 H, ArH), 8.0 (m, 1 H, ArH). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 17.93$, 18.54, 19.57, 25.87, 32.08, 38.43, 40.36, 52.48, 52.68, 77.22, 103.24, 128.15, 128.48 (d, $J_{C,P} = 7.3$ Hz, 4 C), 128.6 (2 C), 130.57 (d, $J_{C,P} = 2.1 \text{ Hz}$), 131.79, 133.94 (d, $J_{C,P} = 20.7 \text{ Hz}$, 2 C), 134.15 (d, $J_{C,P} = 20.8 \text{ Hz}, 2 \text{ C}$), 134.29, 134.75 (d, $J_{C,P} = 18.3 \text{ Hz}$), 138.34 (d, $J_{C,P} = 11.8 \text{ Hz}$), 138.4 (d, $J_{C,P} = 12.7 \text{ Hz}$), 140.83 (d, $J_{C,P} = 12.7 \text{ Hz}$) 27.7 Hz), 166.51. - ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -4.2$. $-C_{30}H_{37}O_4P$ (492.6).

(3R*,6R*)- (\pm) -3,6-Dimethyl-5-hydroxyheptanone Dimethyl Acetal (anti-12): To a solution of 401 mg (0.81 mmol) anti-11 in 5 ml of ethanol, 3 ml of a saturated ethanolic potassium hydroxide solution was added at room temp. The resulting mixture was heated to reflux for 3 h, cooled to room temp., and concentrated. The residue was transferred to a separatory funnel with 50 ml of water and extracted with three 30 ml portions of tert-butyl methyl ether. The combined organic phases were dried (Na₂SO₄), the solvent was evaporated, and the residue was purified by flash chromatography with petroleum ether/tert-butyl methyl ether (4:1) to furnish 160 mg (97%) of anti-12 as a yellow oil. Diastereomer ratio 91:9 (anti:syn).

- ¹H NMR (300 MHz, CDCl₃): $\delta = 0.9$ [d, J = 6.8 Hz, 6 H, CH(CH_3)₂], 0.95 [d, J = 6.6 Hz, 3 H, CH(CH_3)₂], 1.22 (ddd, J = 6.6 Hz, 3 H, CH(CH_3)₂], 1.22 (ddd, J = 6.6 Hz, 3 H, CH(CH_3)₂], 1.22 (ddd, J = 6.6 Hz, 3 H, CH(CH_3)₂], 1.22 (ddd, J = 6.8

14.0, 9.5, 2.7 Hz, 1 H, H at C5), 1.42 (ddd, J = 14.0, 10.0, 4.1 Hz, 1 H, H at C5), 1.46–1.8 (m, 5 H, H at C2, C3, C7 and OH), 3.31 (s, 6 H, 2 OCH₃), 3.44 (m, 1 H, H at C6), 4.48 [pseudo t, J = 6.0 Hz, 1 H, CH(OCH₃)₂]. - ¹³C NMR (75.469 MHz, CDCl₃): $\delta = 17.16$, 18.59, 19.63, 26.05, 34.1, 40.26, 41.45, 52.37, 52.45, 74.25, 103.02. - C₁₁H₂₄O₃ (204.3): calcd. C 64.67, H 11.84; found C 64.90, H 11.61.

cis-(\pm)-4-Methyl-6-isopropyl-3,4,5,6-tetrahydro-2H-pyran-2-one (cis-7): To a solution of 175 mg (0.86 mmol) anti-12 in 2.5 ml of dry acetonitrile and 50 µl water, 84 mg (0.9 mmol) of lithium tetra-fluoroborate was added at room temp. After magnetic stirring for 18 h, the reaction mixture was diluted with 30 ml of diethyl ether, washed with 10 ml of satd. aq. sodium bicarbonate solution, and dried (Na₂SO₄) to give 162 mg of lactols $\bf 6$ as a pale-yellow oil. Lactols $\bf 6$ were used directly in the subsequent oxidation step without further purification.

To a magnetically stirred solution of lactols **6** in 5 ml CH₂Cl₂ at room temp., 1.72 g (1.72 mmol) of PCC on Al₂O₃ (1 mmol/g) was added and the suspension was stirred for 24 h. The reaction mixture was then filtered through silica gel with a further 50 ml of CH₂Cl₂, the solvent was evaporated, and the residue was purified by flash chromatography with petroleum ether/tert-butyl methyl ether (4:1) to afford 131 mg (98% both steps) of the lactone cis-7 as a colorless oil. Spectroscopic and analytical data matched those reported previously. [10]

Control Experiments Addressing the Role of the o-DPPB Group: (1RS)- (\pm) -3-Methyl-1-isopropylbut-3-enyl 2-(Diphenylmethyl)benzoate [(±)-13]: According to the General Procedure described for the preparation of the homomethallylic o-DPPB esters 9, reaction of 256 mg (2 mmol) of homomethallylic alcohol (\pm)-5a, 577 mg (2 mmol) 2-diphenylmethylbenzoic acid^[29], 24 mg (0.2 mmol) DMAP and 433 mg (2.1 mmol) DCC in 10 ml CH₂Cl₂ afforded 476 mg (50%) of (\pm)-13 as a colorless, viscous oil. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.77$ [d, J = 6.8 Hz, 6 H, CH(CH₃)₂], 1.68 (s, 3 H, CH₃), 1.70 [m, 1 H, CH(CH₃)₂], 2.19 (m, 2 H, CH₂), 4.66 (s, 2 H, =CH₂), 5.05 (d pseudo t, J = 7.8, 5.3 Hz, 1 H, HCO), 6.64 (s, 1 H, $CHPh_2$), 6.99-7.38 (m, 13 H, ArH), 7.8 (dd, J = 7.6, 1.2 Hz, 1 H, ArH). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 17.30$, 18.55, 22.21, 31.43, 39.82, 76.27, 113.09, 126.06, 126.13, 128.10, 129.67, 130.08, 130.89, 131.02, 141.9, 143.87, 143.91, 144.37, 167.34. -C₂₈H₃₀O₂ (398.5): calcd. C 84.38, H 7.59; found C 84.44, H 7.46.

 $(1R^*,3S^*)$ - (\pm) -1-Isopropyl-3-methyl-5-oxopentyl 2-(Diphenylmethyl)benzoate $[(\pm)$ -syn-14] and $(1R^*,3R^*)$ - (\pm) -1-Isopropyl-3*methyl-5-oxopentyl 2-(Diphenylmethyl)benzoate* [(\pm) -anti-14]: According to the General Procedure described for the hydroformylation of o-DPPB esters 9, reaction of 199 mg (0.5 mmol) 13 afforded 118 mg (55%) of syn-14 and anti-14. Diastereomer ratio 71:29 (syn:anti). Spectroscopic data of the mixture of diastereomers are given, with signals of the minor diastereomer in []. - ¹H NMR (300 MHz, CDCl₃): $\delta = 0.87$ (m, 9 H, CH₃), 1.5–2.5 (m, 6 H, CH, CH₂), 4.98 (m, 1 H, OCH), 6.98-7.4 (m, 13 H, ArH), 7.88 (m, 1 H, ArH), 9.53 (m, 1 H, CHO), 6.78, 6.82 (each s, together 1 H, CHPh₂). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 17.4$ [17.73], 18.59 [18.44], 20.73 [19.59], 24.99 [24.72], 31.82 [32.24], 37.98 [38.16], 51.93 [51.87], 76.44 [76.16], 120.13 [120.20], 126.26, 128.3, 129.8, 130.3, 132.0, 132.5, 143.93, 144.0, 144.75, 167.5, 202.34. -C₂₉H₃₂O₃ (428.6): calcd. C 81.27, H 7.59; found C 80.81, H 7.57.

 $(1R^*,3S^*)$ - (\pm) -5,5-Dimethoxy-1-isopropyl-3-methylpentyl 2-(Diphenylmethyl)benzoate $[(\pm)$ -syn-11b] and $(1R^*,3R^*)$ - (\pm) -5,5-Dimethoxy-1-isopropyl-3-methylpentyl 2-(Diphenylmethyl)benzoate $[(\pm)$ -anti-11b]: To a solution of 200 mg (0.467 mmol) of 14 in 2 ml of dry methanol, 50 mg of Bayer Lewatit® SPC 108 and 100 mg

of MgSO₄ were added at room temp. After magnetic stirring at room temp. for 24 h, the reaction mixture was filtered through basic alumina. Evaporation of the solvent afforded 220 mg (99%) of **11b** as a colorless, viscous oil. Diastereomer ratio 71:29 (*syn:anti*). – 1 H NMR (300 MHz, CDCl₃): $\delta=0.8-0.9$ (m, 9 H, CH₃), 1.35–1.8 (m, 6 H, CH, CH₂), 3.25, 3.26, 3.30, 3.32 (each s, together 6 H, OCH₃), 4.45 (m, 1 H, OCH), 5.06 [m, 1 H, $HC(OMe)_2$], 6.77, 6.82 (each s, together 1 H, CHPh₂), 7.07–7.31 (m, 13 H, ArH), 7.9 (m, 1 H, ArH). – 13 C NMR (75.469 MHz, CDCl₃): $\delta=17.0$ [17.26], 18.39 [18.23], 20.44 [19.51], 26.14 [25.74], 31.25 [31.89], 38.12 [38.22], 51.82 [51.75], 52.57 [52.27], 76.79 [76.26], 102.79 [103.0], 126.05, 128.09, 129.63, 130.0, 130.9, 131.03, 143.84, 143.9, 144.39, 144.56 [144.64], 167.31 [167.39]. – $C_{31}H_{38}O_4$ (474.6): calcd. C 78.45, H 8.06; found C 78.40, H 7.98.

(3R*,6S*)- (\pm) -3,6-Dimethyl-5-hydroxy-1-heptanone Dimethyl Acetal [(\pm) -syn-12] and $(3R^*,6R^*)$ - (\pm) -3,6-Dimethyl-5-hydroxy-1heptanone Dimethyl Acetal [(±)-anti-12]: To a solution of 190 mg (0.81 mmol) 11b in 2 ml of ethanol, 2 ml of a saturated ethanolic sodium hydroxide solution was added at room temp. The resulting mixture was heated to reflux for 3 h, cooled to room temp., and concentrated. The residue was transferred to a separatory funnel with 20 ml of water and was extracted with three 30 ml portions of tert-butyl methyl ether. The combined organic phases were dried (Na₂SO₄), the solvent was evaporated, and the residue was purified by flash chromatography with petroleum ether/tert-butyl methyl ether (4:1) to furnish 80 mg (98%) of 12 as a 71:29 (syn:anti) mixture of diastereomers in the form of a yellow oil. Spectroscopic data of syn-9 are as follows. $- {}^{1}H$ NMR (300 MHz, CDCl₃): $\delta =$ 0.8-0.96 (m, 9 H, 3 CH₃), 1.24-1.8 (m, 6 H, CH, CH₂), 2.0 (br m, 1 H, OH), 3.25 (s, 3 H, OCH₃), 3.26 (s, 3 H, OCH₃), 3.4 (d pseudo t, J = 8.2, 4.8 Hz, 1 H, HCO), 4.42 [m, 1 H, $HC(OMe)_2$]. - ¹³C NMR (75.469 MHz, CDCl₃): δ = 16.87, 18.72, 21.18, 25.96, 33.60, 38.60, 41.59, 52.47, 52.58, 73.77, 103.36. - Analytical data were identical to those of anti-12.

 $(3R^*,4R^*)$ - (\pm) -2,4,5-Trimethylhex-5-en-3-ol (17)^[20]: To a suspension of 1.0 g (4.03 mmol) [Cp₂TiCl₂] in 20 ml of THF, 4.48 ml (8.06 mmol) of a 1.8 M solution of i-PrMgBr in Et₂O and 0.5 ml (5 mmol) isoprene were simultaneously added dropwise by means of syringes. After stirring the resulting mixture for 30 min. at room temp., 361 mg (5 mmol) of isobutyraldehyde was added dropwise. The reaction mixture was allowed to stir for a further 60 min. at room temp. and then 20 ml of satd. aq. NaHCO3 solution was added. The organic phase was separated and the aqueous phase was extracted with two 20 ml portions of tert-butyl methyl ether. The combined organic phases were dried (Na₂SO₄), and filtered through a plug of Celite with a further 50 ml of tert-butyl methyl ether. The solvent was evaporated and the residue was subjected to flash chromatography with petroleum ether/tert-butyl methyl ether (9:1) to furnish 238 mg (42%) of 17 as a colorless oil. Diastereomer ratio according to NMR analysis ≥ 95:5 (anti:syn). - ¹H NMR (200 MHz, CDCl₃): $\delta = 0.8$ (d, J = 6.8 Hz, 3 H, CH₃), 0.9 (d, J =7.0 Hz, 3 H, CH₃), 0.97 (d, J = 7.0 Hz, 3 H, CH₃), 1.5 (d, J = 2.6Hz, 1 H, OH), 1.64 (s, 3 H, CH₃), 1.7 [m, 1 H, CH(CH₃)₂], 2.2 (m, 1 H, H at C3), 3.2 (m, 1 H, H at C4), 4.77 (s, 1 H, =CH₂), 4.88 (m, 1 H, =CH₂). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 14.0$, 15.6, 18.4, 20.7, 29.0, 45.4, 76.2, 112.9, 148.0. $-C_9H_{18}O$ (142.2). Analytical data were identical to those reported previously.^[30]

 $(3R^*,4R^*)$ - (\pm) -2,4,5-Trimethylhex-5-en-3-ol (19): To a solution of 634 mg (8.79 mmol) isobutyraldehyde in 15 ml of CH₂Cl₂ at -78°C, was added 2.49 g (17.58 mmol) of borontrifluoride—ether followed by 3.16 g of the methallylstannane 18.^[21] The reaction mixture was allowed to warm to -10°C over a period of 2 h and

then 10 ml of water was added. The organic phase was separated and the aqueous phase was extracted with two 20 ml portions of CH₂Cl₂. The combined organic phases were dried (Na₂SO₄), the solvent was removed in vacuo, and the residue was purified by filtration through a plug of silica (5 × 3 cm) with 200 ml petroleum ether/tert-butyl methyl ether (9:1). Flash chromatography of the resulting crude product with petroleum ether/tert-butyl methyl ether (19:1) furnished 350 mg (28%) of 19 as a colorless oil. Diastereomer ratio according to NMR analysis ≥ 95.5 (syn:anti). - ¹H NMR (300 MHz, CDCl₃): $\delta = 0.84$ (d, J = 6.8 Hz, 3 H, CH₃), 0.88 (d, $J = 6.6 \text{ Hz}, 3 \text{ H}, \text{ CH}_3), 0.96 \text{ (d}, J = 6.4 \text{ Hz}, 3 \text{ H}, \text{ CH}_3), 1.63 \text{ [m,]}$ 2 H, CH(CH₃)₂ and OHJ, 1.64 (s, 3 H, CH₃), 2.24 (m, 1 H, H at C3), 3.15 (m, 1 H, H at C4), 4.7 (s, 1 H, =CH₂), 4.77 (m, 1 H, =CH₂). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 12.96$, 16.59, 19.41, 20.63, 30.04, 43.4, 76.93, 111.06, 148.17. - C₉H₁₈O (142.2). Analytical data were identical to those reported previously. [30]

 $(1R^*,2S^*)$ - (\pm) -1-Isopropyl-3-methylbut-3-enyl 2-(Diphenylphosphanyl)benzoate (15): According to the General Procedure for the preparation of the homomethallylic o-DPPB esters 9 (exception: 1 equiv. of DMAP was used), the reaction of 318 mg (2.236 mmol) of homomethallylic alcohol 17 afforded 670 mg (70%) 15 as a colorless, viscous oil. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.76$ (d, $J = 6.8 \text{ Hz}, 3 \text{ H}, \text{ CH}_3), 0.83 \text{ (d}, J = 7.0 \text{ Hz}, 3 \text{ H}, \text{ CH}_3), 0.88 \text{ (d},$ $J = 7.1 \text{ Hz}, 3 \text{ H}, \text{ CH}_3$, 1.51 (s, 3 H, =C-CH₃), 1.88 [m, 1 H, $CH(CH_3)_2$, 2.5 (pseudo t, J = 7.1 Hz, 1 H, H at C3), 4.55 (s, 1 $H_1 = CH_2$, 4.64 (s, 1 H, = CH_2), 4.89 (dd, J = 8.1, 4.8 Hz, 1 H, OCH), 6.86 (m, 1 H, ArH), 7.2-7.34 (m, 12 H, ArH), 8.04 (m, 1 H, ArH). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 16.15$, 16.33, 19.0, 19.97, 29.38, 43.46, 79.86, 112.66, 128.04, 128.4 (d, $J_{C,P} = 6.8$ Hz, 2 C), 128.46 (d, $J_{C,P} = 6.9$ Hz, 2 C), 128.55 (2 C), 130.5 (d, $J_{\text{C,P}} = 1.7 \text{ Hz}$), 131.75, 133.96 (d, $J_{\text{C,P}} = 21.1 \text{ Hz}$, 2 C), 134.17, 134.25 (d, $J_{C,P}$ = 21.7 Hz, 2 C) (signal for C1' expected at ca. 134 is obscured by the signals at 134.17 and 134.25), 138.4 (d, $J_{C,P}$ = 11.5 Hz), 138.47 (d, $J_{C,P} = 13.1$ Hz), 141.57 (d, $J_{C,P} = 28.2$ Hz), 146.84, 165.87 (d, $J_{C,P} = 3.0$ Hz). $- {}^{31}P$ NMR (161.978 MHz, CDCl₃): $\delta = -4.1$. $- C_{28}H_{31}O_2P$ (430.5): calcd. C 78.12, H 7.26; found C 78.25, H 7.42.

(1R*,2R*)- (\pm) -1-Isopropyl-3-methylbut-3-enyl 2-(Diphenylphosphanyl)benzoate (16): According to the General Procedure for the preparation of the homomethallylic o-DPPB esters 9 (exception: 1 equiv. of DMAP was used), the reaction of 495 mg (3.48 mmol) of homomethallylic alcohol 19 afforded 703 mg (47%) of 16 as a colorless, viscous oil. – ¹H NMR (300 MHz, CDCl₃): $\delta = 0.77$ (d, $J = 6.9 \text{ Hz}, 3 \text{ H}, \text{ CH}_3), 0.84 \text{ (d}, J = 6.7 \text{ Hz}, 3 \text{ H}, \text{ CH}_3), 0.91 \text{ (d},$ $J = 6.9 \text{ Hz}, 3 \text{ H}, \text{ CH}_3$, 1.82 [m, 1 H, CH(CH₃)₂], 2.47 (m, 1 H, $CHCH_3$), 4.66 (m, 1 H, = CH_2), 4.71 (s, 1 H, = CH_2), 4.99 (dd, J =8.2, 4.3 Hz, 1 H, H at C1), 6.9 (m, 1 H, ArH), 7.23-7.36 (m, 12 H, ArH), 8.1 (m, 1 H, ArH). - ¹³C NMR (75.469 MHz, CDCl₃): $\delta \ = \ 15.45, \ 16.39, \ 19.7, \ 19.9, \ 29.71, \ 43.4, \ 80.11, \ 111.94, \ 128.08,$ 128.42 (d, $J_{C,P} = 7.4$ Hz, 4 C), 128.47 (2 C), 130.53, 131.79, 134.04, 134.07 (d, $J_{C,P} = 20.9$ Hz, 4 C), 134.26 (signal for C1' expected at ca. 134 is obscured by the signals at 134.07 and 134.26), 138.26 (d, $J_{\rm C,P} = 12.1 \text{ Hz}, 2 \text{ C}$), 141.26 (d, $J_{\rm C,P} = 28.2 \text{ Hz}$), 147.05, 166.31. – ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -4.1. - C_{28}H_{31}O_2P$ (430.5): calcd. C 78.12, H 7.26; found C 77.86, H 7.10.

Rhodium(I)-carbonyl- (η^{I}) -P- $\{(1R*,2S*)$ - (\pm) -I-Isopropyl-3-methylbut-3-enyl 2-(Diphenylphosphanyl)benzoate}acetylacetonate (20): To a solution of 47 mg (0.183 mmol) of [Rh(CO)₂acac] in 1 ml C₆D₆, 79 mg (0.183 mmol) of 15 was added at room temp. Gas evolution was observed and the solution turned intensely yellow. After stirring for 1 h at room temp., completion of the reaction was checked by ³¹P-NMR spectroscopy. The solvent was then eva-

porated in vacuo to furnish 120 mg (99%) of the rhodium complex **20** as a yellow glass. $^{-1}$ H NMR (300 MHz, CDCl₃): δ = 0.64 (d, J = 6.8 Hz, 3 H, CH₃), 0.76 (d, J = 6.7 Hz, 3 H, CH₃), 0.81 (d, J = 7.0 Hz, 3 H, CH₃), 1.34 (s, 3 H, CH₃), 1.43 (s, 3 H, CH₃), 1.77 (m, 1 H, H at C5), 1.97 (s, 3 H, CH₃), 2.47 (m, 1 H, H at C3), 4.55 (s, 1 H, =CH₂), 4.61 (s, 1 H, =CH₂), 4.82 (dd, J = 7.9, 5.0 Hz, 1 H, OCH), 5.26 (s, 1 H, CHacac), 6.89 (ddd, J = 11.7, 7.7, 1 Hz, 1 H, ArH), 7.22–7.8 (m, 12 H, ArH), 8.18 (m, 1 H, ArH). $^{-13}$ C NMR (75.469 MHz, CDCl₃): δ = 16.08, 16.41, 18.87, 19.6, 26.33, 27.43, 29.24, 43.28, 79.6, 100.15, 112.39, 127.8–136.0 (all aryl-C), 146.82, 163.9, 184.64, 187.03, 189.56 (dd, J_{C,Rh} = 76.1 Hz, J_{C,P} = 25.4 Hz, RhCO). $^{-31}$ P NMR (161.978 MHz, CDCl₃): δ = 54.8 (d, J_{E,Rh} = 189.1 Hz). $^{-13}$ C C₃₄H₃₈O₅PRh (660.6).

 $(1R^*,2S^*,3R^*)$ - (\pm) -2,3-Dimethyl-1-isopropyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate (21): According to the General Procedure for the hydroformylation of the homomethallylic o-DPPB esters 9, the reaction of 215 mg (0.5 mmol) of 15 afforded 210 mg (91%) of 21 as a colorless, viscous oil. Diastereomer ratio 96:4 (anti:syn). Relative configuration of 21 was assigned on the basis of characteristic carbon-13 NMR chemical shifts (see Table 3). -¹H NMR (300 MHz, CDCl₃): $\delta = 0.62$ (d, J = 6.6 Hz, 3 H, CH₃), 0.65 (d, J = 7.0 Hz, 3 H, CH₃), 0.74 (d, J = 6.8 Hz, 3 H, CH₃), $0.78 \text{ (d, } J = 6.7 \text{ Hz, } 3 \text{ H, CH}_3), 1.67 \text{ (m, 2 H), } 1.86 \text{ (m, 1 H), } 2.06$ (ddd, J = 13.0, 6.2, 2.2 Hz, 1 H, H at C4), 2.17 (ddd, J = 12.7, 7.0, 2.4 Hz, 1 H, H at C4), 4.89 (dd, J = 9.5, 3.3 Hz, 1 H, H at C1), 6.85 (m, 1 H, ArH), 7.18–7.5 (m, 12 H, ArH), 8.07 (m, 1 H, ArH), 9.56 (pseudo t, J = 2.3 Hz, 1 H, CHO). $- {}^{13}$ C NMR (75.469 MHz, CDCl₃): $\delta = 9.97$, 13.84, 15.32, 20.08, 27.27, 29.29, 38.15, 49.77, 79.77, 128.27, 128.5 (d, $J_{C,P} = 7.3$ Hz, 2 C), 128.53 (d, $J_{C,P} = 7.3$ 7.1 Hz, 2 C), 128.68 (2 C) 130.7, 132.02, 133.9 (d, $J_{CP} = 20.8$ Hz, 2 C), 134.27 (d, $J_{C,P} = 21.1$ Hz, 2 C), 134.36 (signal for C1' expected as a doublet at ca. 134 is obscured by the signals at 134.27 and 134.36), 138.03 (d, $J_{C,P} = 12.0$ Hz), 138.07 (d, $J_{C,P} = 11.0$ Hz), 141.12 (d, $J_{CP} = 28.0 \text{ Hz}$), 166.26, 202.84. $- {}^{31}\text{P NMR}$ (161.978) MHz, CDCl₃): $\delta = -3.6$. $- C_{29}H_{33}O_3P$ (460.6): calcd. C 75.63, H 7.22; found C 75.71, H 7.34.

 $(1R^*,2R^*,3R^*)$ - (\pm) -2,3-Dimethyl-1-isopropyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate [(\pm)-anti-22] and $(1R^*,2R^*,3S^*)$ -(\pm)-2,3-Dimethyl-1-isopropyl-5-oxopentyl 2-(Diphenylphosphanyl)benzoate [(±)-syn-22]: According to the General Procedure for the hydroformylation of the homomethallylic o-DPPB esters 9, the reaction of 215 mg (0.5 mmol) of 15 afforded 212 mg (92%) of 21 as a colorless, viscous oil. Diastereomer ratio 50:50 (anti:syn). Spectroscopic data of the 1:1 mixture of anti- and syn-22 are as follows. $^{-1}$ H NMR (300 MHz, CDCl₃): $\delta = 0.8$ (m, 24 H, all CH₃), 1.65 [m, 2 H, CH(CH₃)₂], 1.8-2.2 (m, 6 H), 2.4 (m, 2 H, H at C4), 4.9 (m, 2 H, H at C1), 6.88 (m, 2 H, ArH), 7.2-7.37 (m, 24 H, ArH), 8.1 (m, 2 H, ArH), 9.49 (dd, J = 2.6, 1.5 Hz, 1 H, CHO), 9.61 (dd, $J = 2.8, 1.1 \text{ Hz}, 1 \text{ H}, \text{CHO}). - {}^{13}\text{C NMR}$ (75.469 MHz, CDCl₃): $\delta = 10.39, 11.02, 15.92, 17.49, 17.92, 18.46, 19.33, 19.46, 29.39,$ 29.73, 30.05, 30.18, 38.15, 39.07, 47.36, 49.0, 79.85, 80.23, 128.1–141.7 (all aryl-C), 166.15, 166.26, 202.5, 202.56. – ³¹P NMR (161.978 MHz, CDCl₃): $\delta = -3.8, -3.9. - C_{29}H_{33}O_3P$ (460.6): calcd. C 75.63, H 7.22; found C 75.43, H 7.16.

[☆] Dedicated to Professor *R. W. Hoffmann* on the occasion of his 65th birthday.

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